



Bushing Series Quick Reference

215 / 230 / 250 / 265

PART TYPE	SERIES			
	215	230	250	265
(1)	SHAFT END COVERS			
2 BOLT 3.25" SAE A	215-1221-20	230-1221-10		
2 BOLT 3.25" SAE A WITH S/RETAINER				
2 BOLT 3.25" SAE A MOTOR	215-1222-20			
2 BOLT 4" SAE B	215-1231-20	230-1231-10	250-1231-10	265-1231-10
2 BOLT 4" SAE B MOTOR	215-1232-20			265-1232-10
2 BOLT 4" SAE B SHORT		230-1231-20		
2 BOLT 5" SAE C		230-1241-10	250-1241-10	265-1241-10
2 BOLT 5" SAE C MOTOR				265-1242-10
4 BOLT 4" SAE B		230-1331-10	250-1331-10	265-1331-10
4 BOLT 4" SAE B MOTOR				265-1332-10
4 BOLT 5" SAE C		230-1341-10	250-1341-10	265-1341-10
4 BOLT 5" SAE C MOTOR				265-1342-10
4 BOLT GROUP 3 EURO	215-1381-20			
2/4 BOLT 4" SAE B			250-1531-10	
2/4 BOLT 4" SAE B SHORT				
2/4 BOLT 5" SAE C			250-1541-10	
PAD MOUNT FAN MOTOR	215-1102-20			
(2)	HOUSINGS			
PUMP	215-21??-00	230-21??-00	250-21??-00	265-21??-00
MOTOR	215-22??-00	230-22??-00	250-22??-00	265-22??-00
REFER TO DATA SHEET BELOW THEN SELECT AND SUBSTITUTE ABOVE ?? WITH CORRECT DASH SIZE (CODE)				
(3)	BEARING CARRIERS			
1 OUTLET	215-3100-00	230-3100-00	250-3100-00	265-3100-00
2 OUTLET	215-3200-00	230-3200-00	250-3200-00	265-3200-00
MOTOR	215-3400-00	230-3110-00	250-3400-00	265-3400-00
3" SUCTION				265-3300-00
(4)	PORT END COVERS			
PORTED	215-4100-00	230-4200-00	250-4200-00	265-4200-00
PORTED 4 PORT	215-4200-00	230-4210-00		
TANDEM	215-4300-00	230-4300-00	250-4300-00	265-4300-00
MOTOR	215-4400-00	230-4400-00	250-4400-00	265-4400-00
MOTOR TANDEM				265-4410-00
FAN MOTOR	215-4500-00			
PIGGYBACK CW		230-4621-10	250-4622-10	265-4625-10
PIGGYBACK CCW		230-4621-20	250-4622-20	265-4625-20
ADD A PUMP 2 BOLT A CW			250-4737-10	265-4737-10
ADD A PUMP 2 BOLT A CCW			250-4737-20	265-4737-20
ADD A PUMP 2 BOLT B CW			250-4738-10	265-4738-10
ADD A PUMP 2 BOLT B CCW			250-4738-20	265-4738-20
(5)	SOLID SHAFT GEAR SETS			
7/8" KEY SAE B		230-51??-12		
7/8" KEY SHORT SAE B	215-52??-12			
1" KEY SAE BB		230-51??-13	250-51??-13	
1 1/8" KEY (JCB)		230-51??-17		
1 1/4" KEY SAE C			250-51??-15	265-51??-15
9 SPLINE 5/8" SHORT SAE A	215-52??-20			
11 SPLINE	215-52??-81			
13 SPLINE 7/8" SAE B		230-51??-32	250-51??-32	
13 SPLINE 7/8" SHORT SAE B	215-52??-32	230-52??-32		
14 SPLINE 1 1/4" SAE C			250-51??-45	265-51??-45
14 SPLINE (CLARK)				
15 SPLINE 1" SAE BB		230-51??-53	250-51??-53	
17 SPLINE 1 1/8" (CASE)			250-5113-84	
TAPER 15/16" with 7/8" UNF thread		230-51??-77		
TAPER 1:8 (GROUP 3)	215-52??-99			
REFER TO DATA SHEET BELOW THEN SELECT AND SUBSTITUTE ABOVE ?? WITH CORRECT DASH SIZE (CODE)				

(53)	LOOSE GEAR SETS			
STANDARD	215-53??-00	230-53??-00	250-53??-00	265-53??-00
REFER TO DATA SHEET BELOW THEN SELECT AND SUBSTITUTE ABOVE ?? WITH CORRECT DASH SIZE (CODE)				
(6)	CONTINENTAL SHAFTS			
7/8" KEY		230-6100-12		
1" KEY	215-6100-13	230-6100-13		
1 1/8" KEY				
1 1/4" KEY		230-6100-15	250-6100-15	
1 1/4" KEY LONG			250-6300-15	
6 SPLINE 1"		230-6400-03		
6 SPLINE 1 1/4"		230-6100-05		
13 SPLINE 7/8"		230-6100-32		
14 SPLINE 1 1/4"		230-6100-45	250-6100-45	
15 SPLINE 1"			250-6100-53	
17 SPLINE KOMATSU				265-6400-87
(7)	CONNECTING SHAFTS			
STANDARD	215-7000-00	230-7000-00	250-7000-00	265-7000-00
PIGGYBACK		230-7100-20	250-7100-40	265-7100-80
ADD A PUMP TO 9 SPLINE			250-7210-00	265-7210-00
ADD A PUMP TO 13 SPLINE			250-7220-00	265-7220-00
ADD A PUMP TO 15SPLINE				265-7240-00
(80)	BEARINGS/BUSHES			
BUSHES	215-8000-00	230-8000-00	250-8000-00	265-8000-00
SHAFT BALL BEARING	215-8020-00	131-8020-00	151-8020-00	176-8020-00
ADD A PUMP			250-8021-00	
(81)	THRUST PLATES			
PUMP	215-8140-00	230-8140-00	250-8140-00	265-8140-00
MOTOR	215-8130-00	230-8130-00	250-8130-00	265-8130-00
(82)	FASTENERS			
BOLTS	215-8211-??	XXX-8212-??	XXX-8212-??	XXX-8212-??
STUDS 06"-11" EXTENDED THREAD ON ONE SIDE	215-8221-01	XXX-8222-01	XXX-8222-01	XXX-8222-01
STUDS 11"-16" EXTENDED THREAD ON ONE SIDE	215-8221-02	XXX-8222-02	XXX-8222-02	XXX-8222-02
STUDS 16"-21" EXTENDED THREAD ON ONE SIDE	215-8221-03	XXX-8222-03	XXX-8222-03	XXX-8222-03
STUDS 21"-26" EXTENDED THREAD ON ONE SIDE	215-8221-04	XXX-8222-04	XXX-8222-04	XXX-8222-04
THREADED ROD PER METER		XXX-8222-00	XXX-8222-00	XXX-8222-00
NUTS	215-8231-00	XXX-8230-00	XXX-8230-00	XXX-8230-00
WASHERS	215-8241-00	XXX-8242-00	XXX-8242-00	XXX-8242-00
WASHERS 265 MOTOR				265-8243-00
(83)	SNAP RINGS/CIRCLIPS			
SHAFT		XXX-8320-00	151-8320-00	176-8320-00
SHAFT END COVER	215-8310-00	XXX-8310-00	151-8310-00	176-8310-00
ADD A PUMP			XXX-8340-00	XXX-8340-00
(84)	SPACERS			
SEAL SPACER	215-8410-00	131-8410-00	151-8410-00	265-8510-00
BEARING SPACER	215-8410-10	131-8420-02	151-8430-01	176-8430-00
SHAFT SPACER (CONTI)		131-8420-00		176-8420-00
(85)	RETAINERS			
SEAL RETAINER TELLTALE		230-8500-00	250-8500-00	265-8500-00
(86)	DOWELS			
STANDARD	215-8600-00	XXX-8600-00	XXX-8600-00	265-8600-00
MOTOR				265-8610-00
(871)	SHAFT SEALS			
PUMP SEAL STANDARD	215-8711-00	131-8711-00	151-8711-00	176-8711-00
MOTOR SEAL STANDARD	215-8713-00	131-8714-00	151-8713-00	176-8713-00
PUMP SEAL TELLTALE				
PUMP SEAL LOOSE SHAFT		131-8712-00		
MOTOR SEAL LOOSE SHAFT		131-8713-00		
PUMP SEAL VITON	215-8711-10	131-8720-10	151-8720-10	176-8720-10
(872)	BODY SEALS			
BODY SEALS	215-8720-00	131-8720-00	250-8720-00	265-8720-00
MOTOR BODY SEAL	215-8720-10			

(873)	THRUST PLATE SEALS			
PUMP CHANNEL SEAL	215-8731-20	230-8731-20	250-8731-20	265-8731-20
PUMP CHANNEL SEAL BACKUP	215-8731-30	230-8731-30	250-8731-30	265-8731-30
MOTOR SEAL BACKUP	215-8732-70	230-8732-70	250-8732-70	265-8732-70
MOTOR END SEAL	215-8732-60	230-8732-60	250-8732-60	265-8732-60
MOTOR SIDE SEAL	215-8732-40	230-8732-40	250-8732-40	265-8732-40
(88)	SMALL PARTS			
PLUG DRAIN	XXX-8811-00	XXX-8811-00	XXX-8811-00	XXX-8811-00
PLUG SHAFT END COVER	XXX-8810-00	XXX-8810-00	XXX-8810-00	XXX-8810-00
CHECK VALVES	XXX-8820-00	XXX-8820-00	XXX-8820-00	XXX-8820-00
(89)	KEYS			
7/8" SHAFT	XXX-8920-08			
1" SHAFT		XXX-8920-05	XXX-8920-05	
1 1/8" SHAFT				
1 1/4" SHAFT			XXX-8920-06	XXX-8920-06
1:8 TAPER SHAFT (AEK)				
1:5 TAPER SHAFT (ATK)				